

1. Remember

This stage of learning is about memorizing basic facts, dates, events, persons, places, concepts and patterns.

In corporate training, remembering is about memorizing key company facts, product details, compliance rules, or standard operating procedures. For example, learners might be asked to recall:

The core values of the company.

Safety protocols for their work environment.

Key product features and benefits.

This stage involves recognizing (product names, or safety signs from memory) and recalling (memorizing and retrieving important company policies or product information).

2. Understand

Understanding in a corporate setting moves learners beyond rote memorization, encouraging them to explain concepts in their own words or interpret data. Examples include:

Describing the impact of a new policy on daily operations. Interpreting a sales graph to summarize quarterly performance. Key processes here include:

interpreting data, exemplifying through case studies, classifying types of customer feedback, summarizing project reports, inferring conclusions from meeting discussions, comparing different leadership styles, and explaining the rationale behind strategic decisions.

3. Apply

Now, it's time to use learned information in new but related contexts, such as solving problems or executing tasks based on training.

Corporate learners might be tasked with:

Applying a new sales technique in a role-play scenario. Using a software tool to manage customer relationships. This stage emphasizes executing (following a procedure for a familiar task) and implementing (applying a procedure in a new context).

4. Analyse

Analysis in corporate training entails breaking down complex information or processes to understand their components and relationships.

Learners might:

Analyse sales data to identify trends.

Examine a project's failure to pinpoint contributing factors.

Activities focus on differentiating between relevant and irrelevant data, organizing parts of a project to outline its structure, and attributing causes to an outcome, such as determining the factors leading to a successful product launch.

5. Evaluate

Evaluation requires judgment and critical thinking to assess the value or effectiveness of something, based on criteria and standards. In a corporate environment, this could involve:

Assessing the feasibility of a new market expansion plan.

Critiquing a proposed project management approach.

Learners engage in checking (evaluating the consistency of an argument) and critiquing (judging a proposal against set criteria).

6. Create

Creation, the pinnacle of Bloom's Taxonomy, entails producing something new or original. This stage is vital for innovation within the company. Examples include:

Designing a marketing strategy for a new product.

Developing a training program for new hires.

Key cognitive processes are generating (coming up with a new business strategy), planning (outlining a project plan), and producing (creating a new product design).

In the table, there's also a description for each level. You'll see verbs that represent a certain level in the knowledge dimension and examples of how a particular one can be implemented in real life.

2 1010 M 1010 M		Verbs				
Level	Description	Knowledge dimension				Examples
		Factual	Conceptual	Procedural	Metacognitive	
Creating	Using diverse elements to build a completely new structure. It also involves putting various parts together to form a whole.			Design (a workflow project). Develop (an approach to solve the problem). Compose (poetry). n, modify, organize, plan alate, imagine, invent, n		Turn a "regular" recipe for lasagna into a "healthy" recipe by finding replacements for certain ingredients. Explain why the chosen substitutes are better than the original ingredients. Write a working manual for a
		predict, propose, solv elaborate, test, impro		ge, improve, adapt, mir	iimize, maximize,	company's employees.
Evaluating	Defending your own opinion, or presenting a new one. Judging the value and quality of work, information and ideas. The judgment is based on certain criteria and standards.	Check (the consistency of sources). Criticize (an article). Rank (the current issues).	Define (the relevance of an outcome). Review (the objectives). Assess (the likeliness of a result).	Judge (the efficiency of a process). Evaluate (the rightness of a technique). Conclude (the system's working mechanism).	Reflect (on the progress). Rate (the effectiveness of a strategy). Prioritize (the use of programs).	Choose the best blogging platform for beginners. Explain the reasons for such a choice. Judge the effectiveness of a learning style and select an option that is
		Appraise, compare, co summarize, support, agree, prove, perceive	I, justify, relate, ark, recommend, select,	more efficient.		
Analyzing	Examining the information and separating it into component parts. Determining and understanding the organizational structure and relation between those parts. Distinguishing facts and hypothesis.	Choose (the fullest activity list). Classify (the words). Order (the importance of the events).	Distinguish (the attitudes). Identify (the levels of awareness). Explain (the importance of understanding the rule).	Integrate (the approved framework). Compare (the opposing approaches). Differentiate (the related terms).	Match (the learning styles). Analyze (one's prejudice). Achieve (a level of understanding).	List 4 apps for keeping notes and talk about the advantages of each one. Add references. Gather the information about the new students and select the best studying program for them.
	and hypothesis.	Break down, contrast discover, dissect, divi				
Applying	Solving problems and dealing with issues by using acquired knowledge. Applying the rules, facts and techniques to new situations and scenarios.	Use (a certain algorithm). Answer (the common question). Classify (the principles of fundraising).	Give (the advice). Set (the objectives). Experiment (with the reactions between components).	Carry out (the laboratory trials). Employ (the method). Calculate (the amount of possible damage).	Select (the matching solution). Enhance (the professional skills). Construct (the section of a site).	Deciding whether or not increased the consumption of carrots improves eyesight. Measure the reliability of a test using statistics laws.
		Apply, change, compu prepare, produce, sho experiment, plan, uti				
Understanding	Delivering the main ideas, as well as translating, comparing, interpreting, organizing, and describing information. Stating a problem, idea, or a fact in your own words to demonstrate	Interpret (a paragraph). Categorize (a product's features). Summarize (an article in your own words).	Categorize (the species). Describe (the rule in your own words). Consider (the connection between structure and its function).	Paraphrase (the definition for better understanding). Clarify (the given instructions). Predict (the future of an industry).	Foresee (the experiment's outcome). Explain (the working principles). Execute (a particular technique).	Compare the main characteristics of two devices with different types of processors. Make a step-by-step explanation of how to use a tool for gathering statistics.
	your comprehension.	Comprehend, convert, distinguish, estimate, extend, generalize, translate, compare, contrast, demonstrate, illustrate, outline, rephrase, show, classify, infer, exemplify, tag, comment, annotate.				
Remembering	Answering the questions, as well as describing terms, facts and basic concepts through retrieving or recalling previously learned information. This doesn't necessarily involve a complete understanding of the meaning.	Label (routes on the map). Spell (a difficult word). List (the European capitals). Retrieve, state, define	Recognize (the author of a composition). Name (the levels of Bloom's taxonomy). Describe (the history of a nation). e, know, match, reprodu light, bookmark, search		Outline (the process of finding an inspiration). Identify (the downsides of a learning method). Omit (the irrelevant terminology). , find, show, relate, tell,	Recite a poem or a passage from a novel. Name the prices for the products and services of a company from memory.

Remember / Knowledge	Understand / Comprehension	Apply / Application	Analyse / Analysis	Evaluate / Synthesis	Create / Evaluation
Cite	Add	Acquire	Analyse	Appraise	Abstract
Define	Approximate	Adapt	Audit	Assess	Animate
Describe	Articulate	Allocate	Blueprint	Compare	Arrange
Draw	Associate	Alphabetize	Breadboard	Conclude	Assemble
Enumerate	Characterize	Apply	Break down	Contrast	Budget
Identify	Clarify	Ascertain	Characterize	Counsel	Categorize
Index	Classify	Assign	Classify	Criticize	Code
Indicate	Compare	Attain	Compare	Critique	Combine
Label	Compute	Avoid	Confirm	Defend	Compile
List	Contrast	Back up	Contrast	Determine	Compose
Match	Convert	Calculate	Correlate	Discriminate	Construct
Meet	Defend	Capture	Detect	Estimate	Соре
Name	Describe	Change	Diagnose	Evaluate	Correspond
Outline	Detail	Classify	Diagram	Explain	Create
Point	Differentiate	Complete	Differentiate	Grade	Cultivate
Quote	Discuss	Compute	Discriminate	Hire	Debug
Read	Distinguish	Construct	Dissect	Interpret	Depict
Recall	Elaborate	Customize	Distinguish	Judge	Design

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Recite	Estimate	Demonstrate	Document	Justify	Develop
Recognize	Example	Depreciate	Ensure	Measure	Devise
Record	Explain	Derive	Examine	Predict	Dictate
Repeat	Express	Determine	Explain	Prescribe	Enhance
Reproduce	Extend	Diminish	Explore	Rank	Explain
Review	Extrapolate	Discover	Figure out	Rate	Facilitate
Select	Factor	Draw	File	Recommend	Format
State	Generalize	Employ	Group	Release	Formulate
Study	Give	Examine	Identify	Select	Generalize
Tabulate	Infer	Exercise	Illustrate	Summarize	Generate
Trace	Interact	Explore	Infer	Support	Handle
Write	Interpolate	Expose	Interrupt	Test	Import
	Interpret	Express	Inventory	Validate	Improve
	Observe	Factor	Investigate	Verify	Incorporate
	Paraphrase	Figure	Layout		Integrate
	Picture graphically	Graph	Manage		Interface
	Predict	Handle	Maximize		Join
	Review	Illustrate	Minimize		Lecture
	Rewrite	Interconvert	Optimize		Model
	Subtract	Investigate	Order		Modify

Summarize	Manipulate	Outline	Network
Translate	Modify	Point out	Organize
Visualize	Operate	Prioritize	Outline
	Personalize	Proofread	Overhaul
	Plot	Query	Plan
	Practice	Relate	Portray
	Predict	Select	Prepare
	Prepare	Separate	Prescribe
	Price	Subdivide	Produce
	Process	Train	Program
	Produce	Transform	Rearrange
	Project		Reconstruct
	Provide		Relate
	Relate		Reorganize
	Round off		Revise
	Sequence		Rewrite
	Show		Specify
	Simulate		Summarize
	Sketch		
	Solve		
	Subscribe		

Tabulate		
Transcribe		
Translate		
Use		