

FORMULA SHEET FOR MECHANICAL TECHNOLOGY: AUTOMOTIVE

1. $F = m \times a$

Where:

$m = \text{Mass}$

$a = \text{Acceleration}$

2. $\text{Work done} = \text{Force} \times \text{Displacement}$ OR $W = F \times s$

3. $\text{Power} = \frac{\text{Force} \times \text{Displacement}}{\text{Time}}$ OR $P = \frac{F \times s}{t}$

4. $\text{Torque} = \text{Force} \times \text{Radius}$ OR $T = F \times r$

5. $IP = P \times L \times A \times N \times n$

Where:

$IP = \text{Indicated power}$

$P = \text{Mean effective pressure}$

$L = \text{Stroke length}$

$A = \text{Area of piston crown}$

$N = \text{Number of power strokes per second}$

$n = \text{Number of cylinders}$

6. $BP = 2 \pi N T$

Where:

$BP = \text{Brake power}$

$N = \text{Revolutions per second}$

$T = \text{Torque}$

7. $\text{Brake power with Prony brake} = 2 \times \pi \times N \times F \times R$

Where:

$BP = \text{Brake power}$

$N = \text{Revolutions per second}$

$F = \text{Force}$

$R = \text{Brake arm length}$

$$8. \quad \text{Mechanical efficiency} = \frac{BP}{IP} \times 100\%$$

$$9. \quad \text{Compression ratio} = \frac{SV + CV}{CV}$$

Where:

SV = Swept volume

CV = Clearance volume

$$10. \quad SV = \frac{\pi D^2}{4} \times L$$

Where:

D = Bore diameter

L = Stroke length

$$11. \quad CV = \frac{SV}{CR - 1}$$

$$12. \quad \text{Gear ratio} = \frac{\text{Product of teeth on driven gears}}{\text{Product of teeth on driver gears}}$$